

# Fixed Magnification MMLs for Alignment



## Fixed Magnification MMLs for Alignment

Fixed Magnification MMLs for Alignment



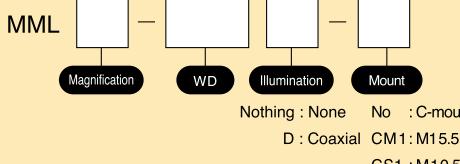
- MML-WD40mm Series** P.6
- MML-WD65mm Series** P.7
- MML-WD110mm Series** P.8
- MML-WD195mm Series** P.9
- MML-LongWD Series** P.9
- MML-CM1 Series** P.10
- MML-CS1 Series** P.11

MML (Machine Micro Lens) Series models are high-performance fixed magnification lenses for alignment. They are small with a long working distance for mounting on equipment and meet required optical performance conditions for alignment and part recognition.

### Features

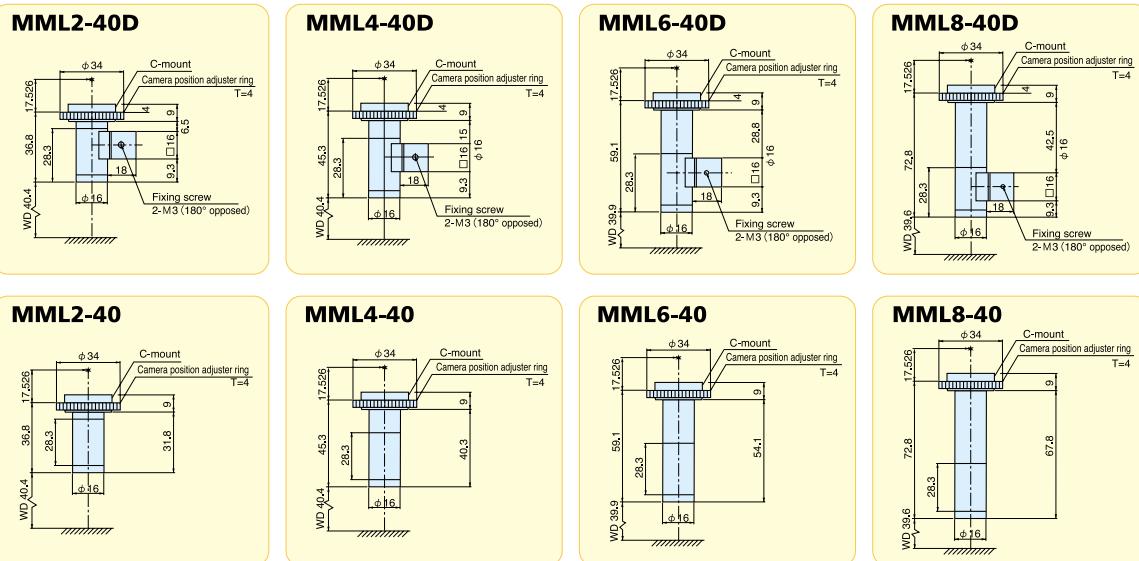
- Telecentric optical design (object side).
- Equipped with a uniform coaxial illumination system that covers the entire view.
- Small with a long working distance for mounting on equipment.
- A variety of products by WD and camera mount.

### Model explanation



## WD40 Series

Telecentric



Product name	Magnification	Effective FNO	O/I	WD	Depth of field	Resolution	TV distortion	NA	Weight	Largest compatible Ccd	Mount
<b>MML2-40/40D</b>	x 2	14.3	94.8	40.4mm	280μm	4.8μm	0.9% or less	0.07	40g/50g	1/2"	C-mount
<b>MML4-40/40D</b>	x 4	28.6	103.3	40.4mm	140μm	4.8μm	0.6% or less	0.07	40g/50g	1/2"	C-mount
<b>MML6-40/40D</b>	x 6	43	116.5	39.9mm	95μm	4.8μm	0.3% or less	0.07	50g/60g	1/2"	C-mount
<b>MML8-40/40D</b>	x 8	57.3	129.9	39.6mm	71μm	4.8μm	0.2% or less	0.07	53g/63g	1/2"	C-mount

\* Depth of field is calculated assuming a horizontal 320 TV resolution using a 1/2" CCD camera. (Permissible circle of confusion on the image-formation side: 40μm)  
\* Resolution indicates a theoretical resolution at a wavelength of 550nm.

# Fixed Magnification MMLs for Alignment

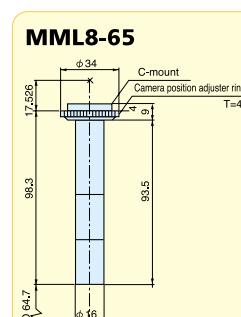
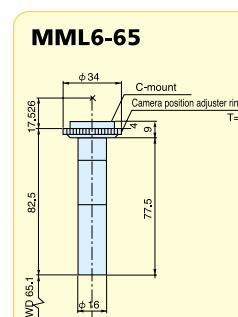
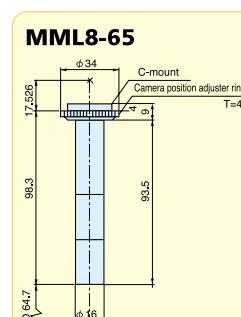
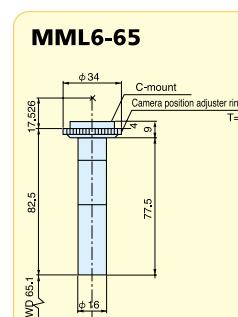
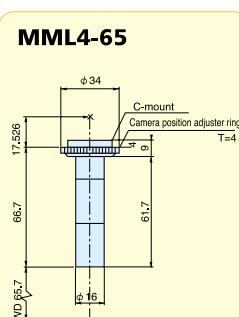
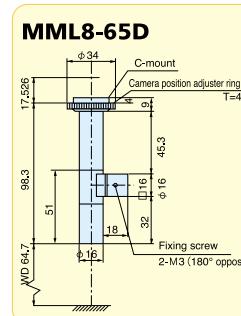
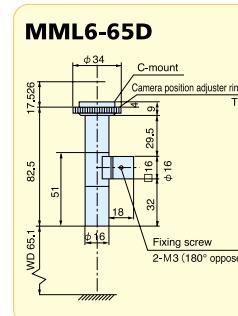
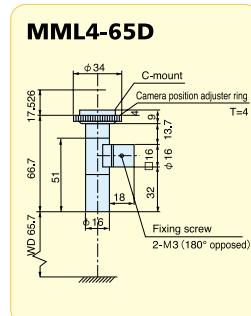
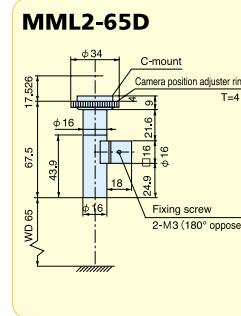
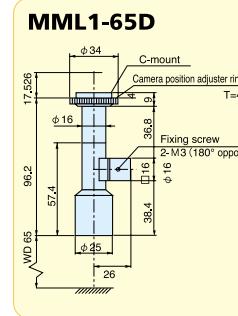
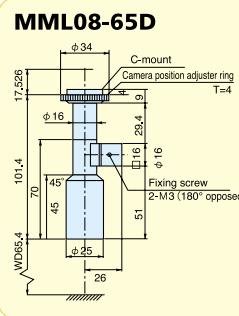


## WD65 Series

Telecentric



Fixed Magnification MMLs for Alignment



Product name	Magnification	Effective FNO	O/I	WD	Depth of field	Resolution	TV distortion	NA	Weight	Largest compatible CCD	Mount
<b>MML08-65D</b>	x 0.8	14.9	184.4	65.4mm	1.9mm	12µm	0.1% or less	0.03	66g	2/3"	C-mount
<b>MML1-65/65D</b>	x 1	18.6	178.8	65mm	1.5mm	12µm	0.1% or less	0.03	54g/66g	1/2"/ 2/3"	C-mount
<b>MML2-65/65D</b>	x 2	17.4	150.1	65mm	350µm	5.8µm	0.1% or less	0.06	48g/60g	2/3"	C-mount
<b>MML4-65/65D</b>	x 4	27	149.9	65.7mm	130µm	4.5µm	0.4% or less	0.07	50g/62g	1/2"	C-mount
<b>MML6-65/65D</b>	x 6	40.8	165.1	65.1mm	90µm	4.5µm	0.2% or less	0.07	53g/65g	1/2"	C-mount
<b>MML8-65/65D</b>	x 8	54.7	180.5	64.7mm	68µm	4.6µm	0.1% or less	0.07	58g/70g	1/2"	C-mount

\* Depth of field is calculated assuming a horizontal 320 TV resolution using a 1/2" CCD camera. (Permissible circle of confusion on the image-formation side: 40µm)

\* Resolution indicates a theoretical resolution at a wavelength of 550nm.

# Fixed Magnification MMLs for Alignment

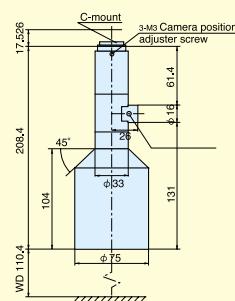
## WD110 Series

Telecentric

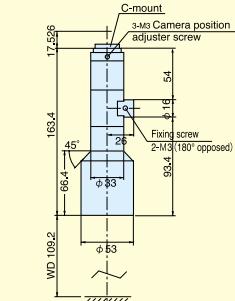


Fixed Magnification MMLs for Alignment

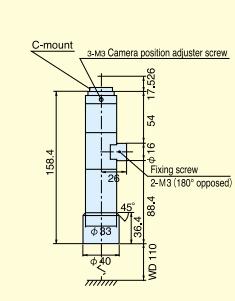
**MML018-110D**



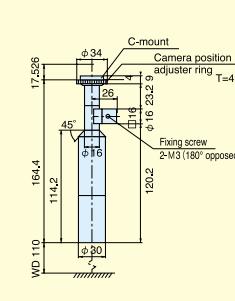
**MML03-110D**



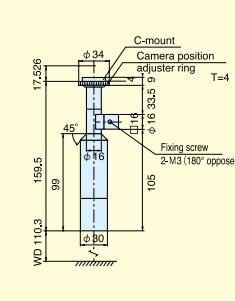
**MML05-110D**



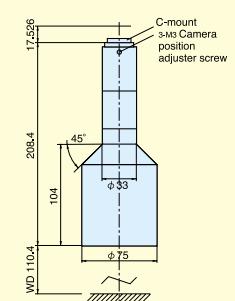
**MML08-110D**



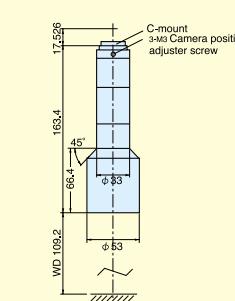
**MML1-110D**



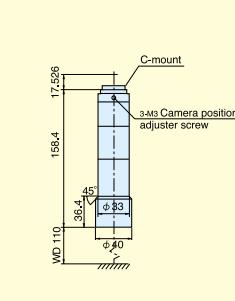
**MML018-110**



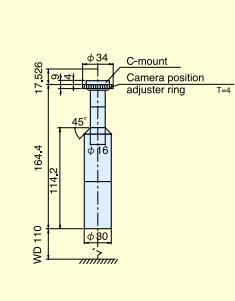
**MML03-110**



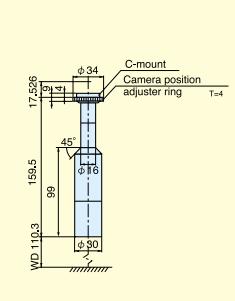
**MML05-110**



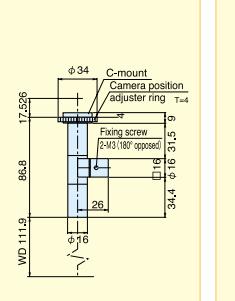
**MML08-110**



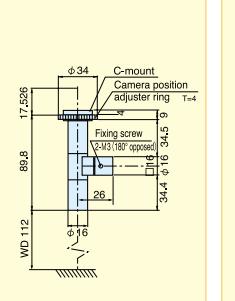
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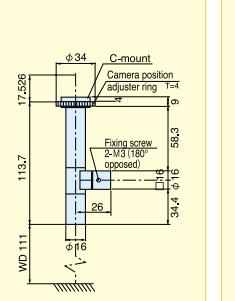
**MML2-110D**



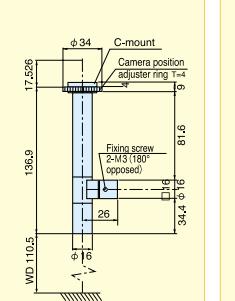
**MML4-110D**



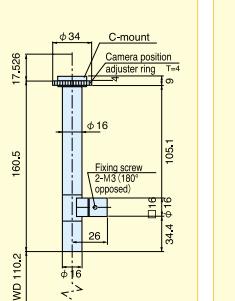
**MML6-110D**



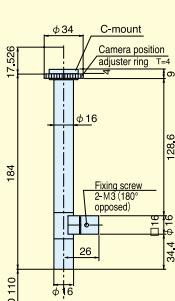
**MML8-110D**



**MML10-110D**



**MML12-110D**



Product name	Magnification	Effective FNO	O/I	WD	Depth of field	Resolution	TV distortion	NA	Weight	Largest compatible CCD	Mount
<b>MML018-110/110D</b>	x 0.18	6.4	336.3	110.4mm	15mm	24 $\mu$ m	0.1% or less	0.01	700g/700g	2/3"	C-Mount
<b>MML03-110/110D</b>	x 0.3	7	290.1	109.2mm	6mm	16 $\mu$ m	0.3% or less	0.02	380g/380g	2/3"	C-Mount
<b>MML05-110/110D</b>	x 0.5	11.6	286	110mm	3.7mm	16 $\mu$ m	0.3% or less	0.02	280g/280g	2/3"	C-Mount
<b>MML08-110/110D</b>	x 0.8	16.1	292	110mm	2mm	14 $\mu$ m	0.3% or less	0.02	150g/150g	2/3"	C-Mount
<b>MML1-110/110D</b>	x 1	16.7	287.4	110.3mm	1.3mm	11 $\mu$ m	0.2% or less	0.03	140g/140g	2/3"	C-Mount
<b>MML2-110D</b>	x 2	33.2	216.3	111.9mm	670 $\mu$ m	11 $\mu$ m	0.1% or less	0.03	73g	2/3"	C-Mount
<b>MML4-110D</b>	x 4	43.9	219.3	112mm	230 $\mu$ m	7.7 $\mu$ m	0.2% or less	0.04	75g	2/3"	C-Mount
<b>MML6-110D</b>	x 6	66.2	242.2	111mm	170 $\mu$ m <sup>1</sup>	7.6 $\mu$ m	0.2% or less	0.04	78g	2/3"	C-Mount
<b>MML8-110D</b>	x 8	88	265	110.5mm	170 $\mu$ m <sup>1</sup>	7.6 $\mu$ m	0.1% or less	0.04	80g	2/3"	C-Mount
<b>MML10-110D</b>	x 10	112.7	288.2	110.2mm	180 $\mu$ m <sup>1</sup>	8 $\mu$ m <sup>2</sup>	0.1% or less	0.04	85g	2/3"	C-Mount
<b>MML12-110D</b>	x 12	135.1	311.6	110mm	220 $\mu$ m <sup>1</sup>	10 $\mu$ m <sup>2</sup>	0.1% or less	0.04	88g	2/3"	C-Mount

<sup>1</sup>Depth of field is calculated assuming a horizontal 320 TV resolution using a 1/2" CCD camera. (Permissible circle of confusion on the image-formation side: 40 $\mu$ m) But \*1 is calculated based on resolution.

<sup>2</sup>Resolution indicates a theoretical resolution at a wavelength of 550nm. But \*2 indicates a theoretical resolution when a green filter is used.

## Fixed Magnification MMLs for Alignment

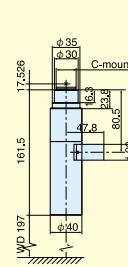
# WD195 Series

Telecentric

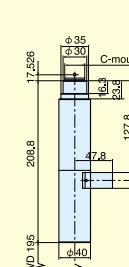


Fixed Magnification MMLs for Alignment

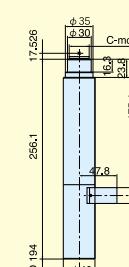
**MML4-195D**



**MML6-195D**



**MML8-195D**



Product name	Magnification	Effective FNO	O/I	WD	Depth of field	Resolution	TV distortion	NA	Weight	Largest compatible CCD	Mount
<b>MML4-195D</b>	x 4	25.3	376	197mm	130µm	4.2µm	0.1% or less	0.08	480g	2/3"	C-mount
<b>MML6-195D</b>	x 6	37.6	421.3	195mm	80µm	4.2µm	0.1% or less	0.08	490g	2/3"	C-mount
<b>MML8-195D</b>	x 8	49.9	467.6	194mm	60µm	4.2µm	0.1% or less	0.08	500g	2/3"	C-mount

\*Depth of field is calculated assuming a horizontal 320 TV resolution using a 1/2" CCD camera. (Permissible circle of confusion on the image-formation side: 40µm)

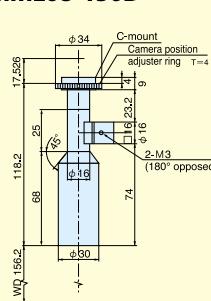
\*Resolution indicates a theoretical resolution at a wavelength of 550nm.

# Long WD Series

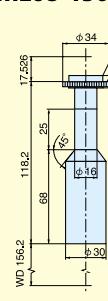
Telecentric

Made to order

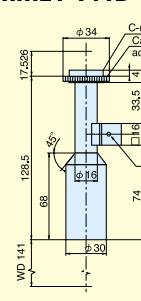
**MML08-156D**



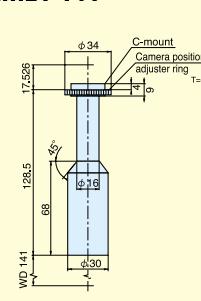
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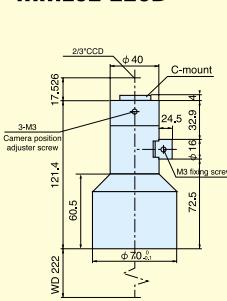
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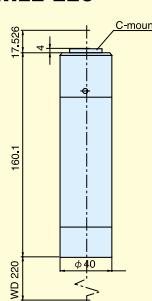
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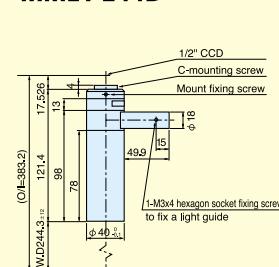
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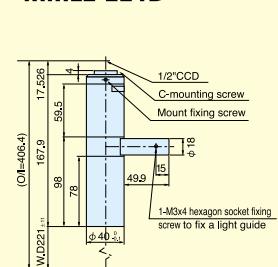
**MML2-220**



**MML1-244D**



**MML2-221D**



Product name	Magnification	Effective FNO	O/I	WD	Depth of field	Resolution	TV distortion	NA	Weight	Largest compatible CCD	Mount
<b>MML08-156/156D</b>	x 0.8	16.1	292	156.2mm	2mm	14µm	0.3% or less	0.02	125g/130g	2/3"	C-mount
<b>ML1-141/141D</b>	x 1	16.7	287.4	141.3mm	1.3mm	11µm	0.2% or less	0.03	115g/120g	2/3"	C-mount
<b>MML02-220D</b>	x 0.2	5	360.9	222mm	10mm	16.7µm	0.1% or less	0.02	450g	2/3"	C-mount
<b>MML2-220</b>	x 2	18	397.6	220mm	370µm	6.2µm	0.2% or less	0.05	400g	2/3"	C-mount
<b>MML1-244D</b>	x 1	11	383.2	244.3mm	880µm	7.4µm	0.1% or less	0.05	260g	1/2"	C-mount
<b>MML2-221D</b>	x 2	21.9	406.4	221mm	220µm	7.4µm	0.1% or less	0.05	320g	1/2"	C-mount

\*Depth of field is calculated assuming a horizontal 320 TV resolution using a 1/2" CCD camera. (Permissible circle of confusion on the image-formation side: 40µm)

\*Resolution indicates a theoretical resolution at a wavelength of 550nm.

# Fixed Magnification MMLs for Alignment

## MML-CM1/CS1 Series Fixed Magnification



Fixed Magnification MMLs for Alignment



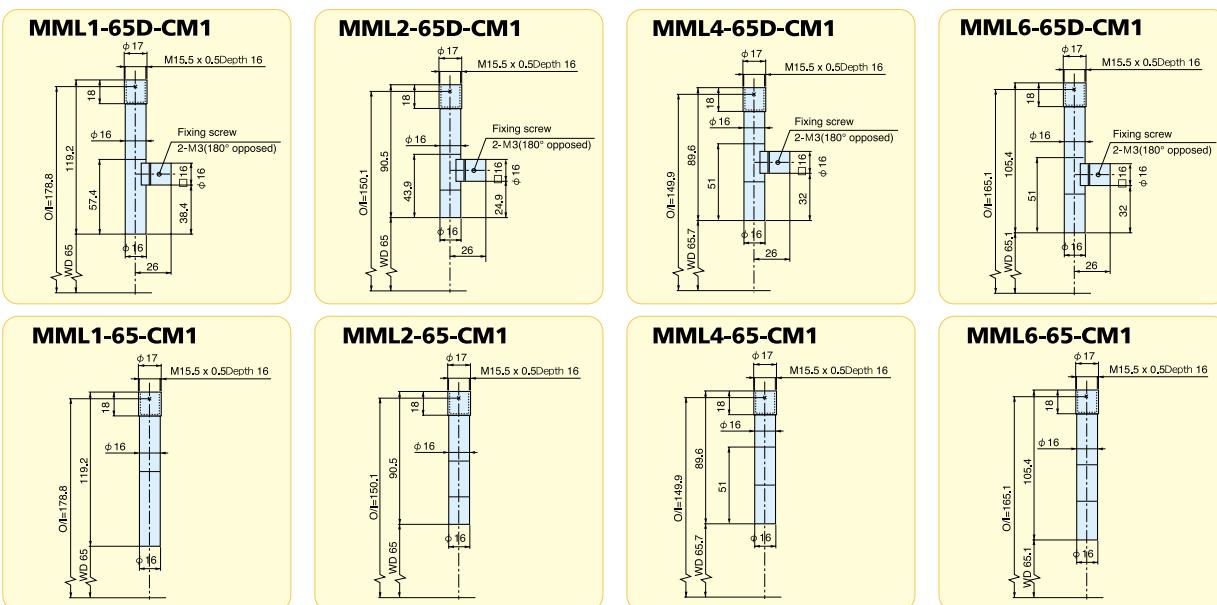
MML-CM1/CS1 Series models are thin, space-saving, and lightweight so they can be mounted on micro-head cameras.

MML-CM1 Series models are mounted on 17mm ø (M15.5x0.5) and

MML-CS1 Series models are mounted on 12mm ø (M10.5x0.5).

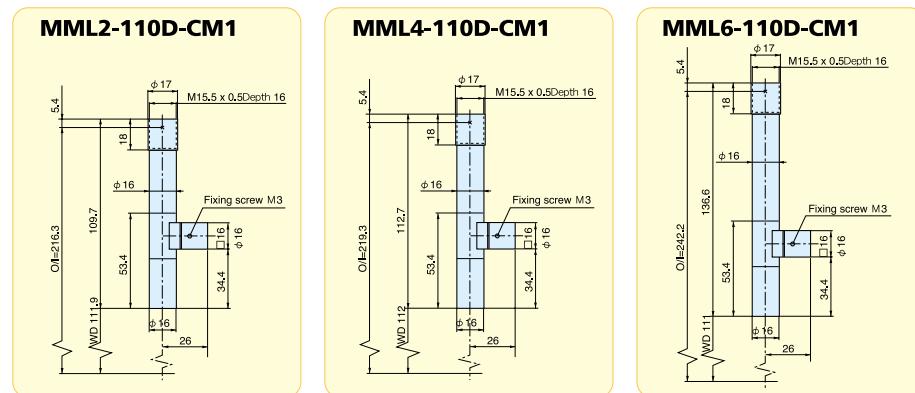
### WD65-CM1 Series

Telecentric



### WD110-CM1 Series

Telecentric

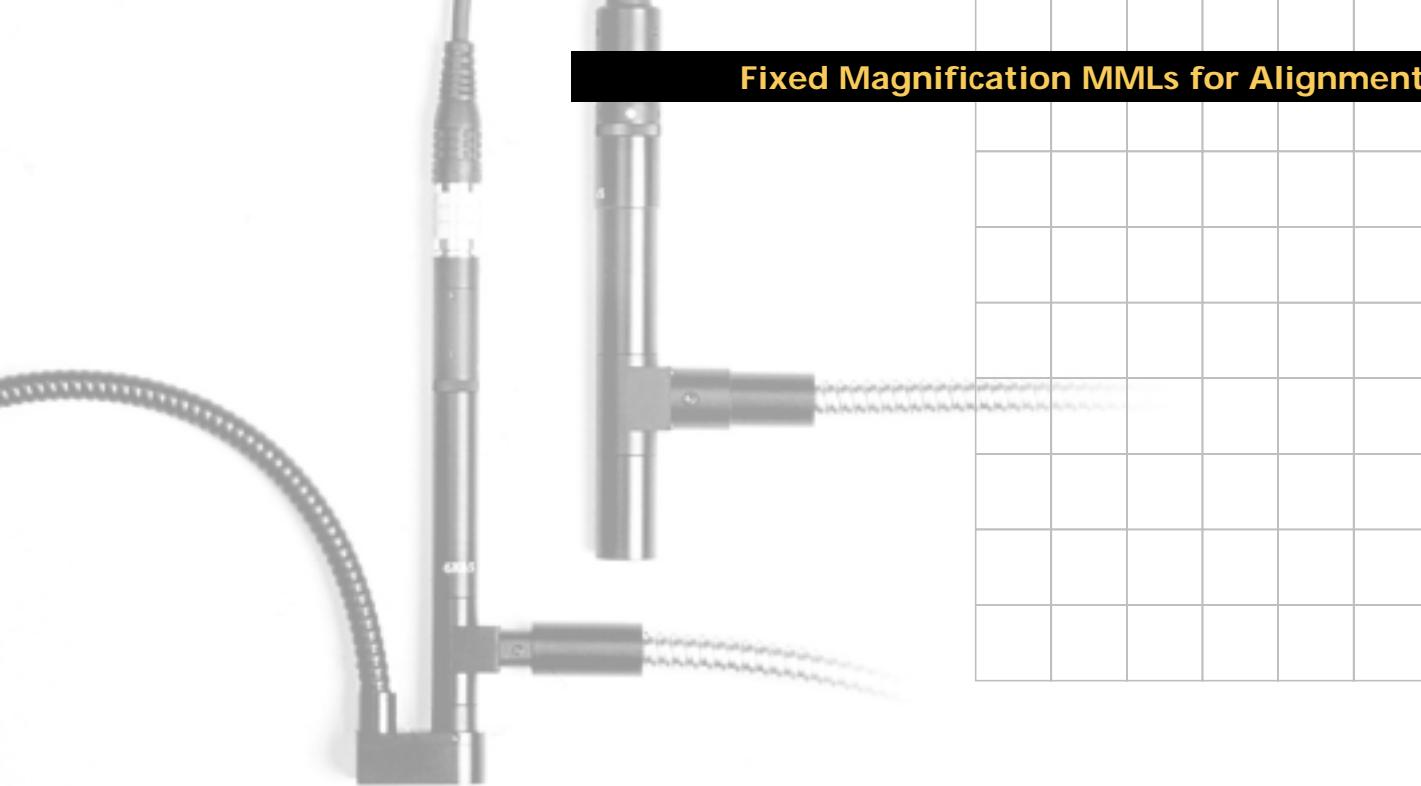


Product name	Magnification	Effective FNO	O/I	WD	Depth of field	Resolution	TV distortion	NA	Weight	Largest compatible CCD	Mount
<b>MML1-65-CM1/D-CM1</b>	x 1	18.6	178.8	65mm	1.5mm	12µm	0.1% or less	0.03	55g/62g	1/2"	M15.5 P0.5
<b>MML2-65-CM1/D-CM1</b>	x 2	17.4	150.1	65mm	350µm	5.8µm	0.1% or less	0.06	48g/55g	1/2"	M15.5 P0.5
<b>MML4-65-CM1/D-CM1</b>	x 4	27	149.9	65.7mm	130µm	4.5µm	0.4% or less	0.07	50g/57g	1/2"	M15.5 P0.5
<b>MML6-65-CM1/D-CM1</b>	x 6	40.8	165.1	65.1mm	90µm	4.5µm	0.2% or less	0.07	53g/60g	1/2"	M15.5 P0.5
<b>MML2-110D-CM1</b>	x 2	33.2	216.3	111.9mm	670µm	11µm	0.1% or less	0.03	68g	1/2"	M15.5 P0.5
<b>MML4-110D-CM1</b>	x 4	43.9	219.3	112mm	230µm	7.7µm	0.2% or less	0.04	70g	1/2"	M15.5 P0.5
<b>MML6-110D-CM1</b>	x 6	66.2	242.2	111mm	170µm <sup>1</sup>	7.6µm	0.2% or less	0.04	73g	1/2"	M15.5 P0.5

<sup>1</sup>Depth of field is calculated assuming a horizontal 320 TV resolution using a 1/2" CCD camera. (Permissible circle of confusion on the image-formation side: 40µm)

\*Resolution indicates a theoretical resolution at a wavelength of 550nm.

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### WD65-CS1 Series

Telecentric

**MML2-65D-CS1**

