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## OEM 4 Axis CNC Controller and 3D CAD/CAM System

**Mills, Lathes, Routers, Flame cutters, WaterJets and Lasers**

CamSoft's CNC Lite PC Based Controller  
*together with*

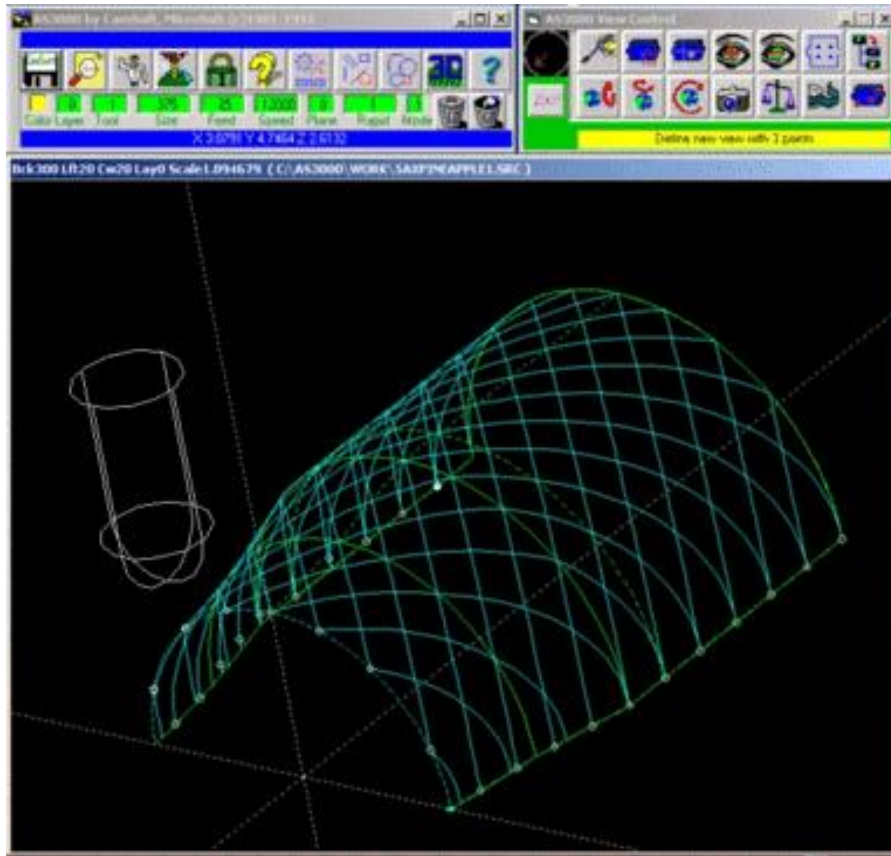
Advanced System 3000 Multi-Media 3D CAD/CAM  
*and*

4 Axes Coordinated Stepper/Servo Box  
*plus*

USB Jog Stick Hand Held Controller



Operator Interface with Hand Held controller



3D Multi-Media CAD/CAM Drawing/ToolPath System



4 Axes Stepper/Servo box, Digital I/O, power and serial cables

External DSP board generates pulses separately of the computers CPU



**Complete \$25 USB Jog Stick controller**  
Run Auto Mode Shown  
Plus 11 other modes

- Edit / Manual Mode
- Run Auto Mode
- Single Step Mode
- Jog 2 Axes Mode
- Jog Single Axis Mode
- Jog in Increments Mode
- Spindle/Laser/Gas/Water/Power
- Find Home
- Set Job Home
- Select Tool
- Set Tool Offset
- Set Rapid Over Ride

*Not authorized to be used as Emergency Stop.*

*Great for home-based or hobby shop applications*

USB Hand Held Jog Stick Pendant

## Optional Control Enclosure



Pre-engineered, Pre-assembled and cabled  
Contains everything you need to be able to control up to 4 axis.  
or 3 axis and a slave.

Does not include stepper motors or computer  
Every thing else is included inside the enclosure:  
4 axis motion card and digital I/O  
CNC Lite controller software  
Advanced System 3000 CAD/CAM software

USB Jog Stick Pendant  
Power supply, wires, cables, Etc.

## *Features*

**CNC Lite software, Advanced System 3000 CAD/CAM, USB Jog Stick Handheld Controller, CS 14000 - 4 axes stepper motion board and cables.**

**Can also control step & direction brush and brushless servo motors up to 20 amps with various step and direction servo drives.**

- Open and Flexible to change
- 4 axis hardware and software
- Customizable Operator Interface
- Create your own Bitmapped Imaged Operator Screen
- Have your own logo and product identity displayed
- 199 customizable G and M codes
- Imports 3D DXF, IGES, HPGL, Gerber and CADKEY
- 3D Graphic Tool Path Simulation
- 3D CAD/CAM Graphics
- 3D Drawing and Tool Path
- 3D Multi-media Windows based CAD/CAM system
- Includes HMI for Mills, Lathes, Routers, Flame cutters and Lasers
- Runs whole CNC from Hand Held USB Jog Stick Controller
- Controls step & direction brush and brushless servo motors up to 20 amps
- Speeds up to 100,000 pps
- Both serial and power cables provided
- User Definable 6 inputs, 7 outputs, 1 overtravel input and 1 E-stop
- External DSP board generates pulses separately of the computers CPU
- Offer free posts to other model CNCs for better salability
- Logic commands to create any routine such as tool changer, homing or probing
- Huge Library of pre-written logic routines templates provided
- Unlimited G code Program Size
- Fanuc type G code
- User Configurable G and M codes Table
- User Diagnostic Software
- Remote machine diagnostics, history and control from XP
- Automatic machine maintenance reminders
- Remote Machine Monitoring and Diagnostic
- Event driven digital I/O logic
- No physical PLC or Ladder Logic necessary
- Works with Office NetWorks
- 2 Printed Manuals Totaling 800+ pages
- Self Guided Tutorial Manual
- Operators and Setup Manual
- Complete Electronic Quick Search Database
- Expandable with 100% software buy back upgrade policy
- Offer other CamSoft upgrade options for high profits
- One year free Maintenance/Support/Updates

## A few of many options

- High Speed Machining up to 3,000 ipm cutting speeds
  - PCI, EtherNet Style Motion cards
  - Non-Proprietary Hardware Sources
- Many Hardware Vendors for Future Replacement parts
  - Software Drivers for Analog Servo Drives
    - Expandable up to 344 I/O with logic
    - Analog Spindle Speed Control
    - Multiple rotary tables
  - CNC Professional software Upgrades
    - Up to 8 axis motion
  - Simultaneous 5 Axis CAD/CAM programming
  - Solid Models and Surfacing CAD/CAM software
    - Dynamic Feedrate Control
    - True Type Font Engraving
    - Raster to Vector graphic image cutting
      - Automatic Nesting
    - High Speed Laser Scanning
    - Probing and Digitizing
    - SmartPath look ahead optimization
- Several handheld, touchscreen, hanging or floor standing operator pendants
  - Pre-installed/pre-configured MicroSystem computer
  - Complete Servo or Stepper Motor/Drive Packages
  - Nationwide On-Site Customer Support or Service

## Requirements

- Windows based computer running 98SE ,ME ,NT ,2000 or XP
  - 800 Mhz CPU or faster
  - 600 mb hard drive space
    - CD rom
    - USB port
    - 9 pin serial port

## Detailed Specs

- [www.cnccontrols.com/cnclite.asp](http://www.cnccontrols.com/cnclite.asp)
- [www.camsoftcorp.com/prod01.asp](http://www.camsoftcorp.com/prod01.asp)
- [www.cnccontrols.com/usbjogstick.asp](http://www.cnccontrols.com/usbjogstick.asp)
- [www.cnccontrols.com/motionboards.asp](http://www.cnccontrols.com/motionboards.asp)

## **Know the major differences between systems targeting hobbyist.**

First we would like to explain what everyone is thinking.

### **Why are the prices so different?**

### **Is this more than what I need or not enough?**

Basically, not all systems are created equal. What matters is that you know the differences.

[www.cnccontrols.com/hobby.asp](http://www.cnccontrols.com/hobby.asp)